

5/05

SPLIT

DART AEROSPACE LTD	Work Order:	22123A
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	43 500
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HA	05.01.03	500
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1	Batch: B21202	05.02.14	500
3	PG	Machine as per Photo FA369 and Dwg D3235 Identify as D3235-1	LC	05.03.03	500
4	QC3	Inspect parts as they come off the CNC machine Receive + Inspect for transit damage	CL	05/03/14	43
5	MV	Debur and Tumble N/A			43
6	QC3	Second check Inspect dimensions	CP	05.03.14	43
7	FP	Acid etch and Alodine as per QSI 005 4.1	MG	05/03/14	43
8	QC5	Inspect Acid etch	MG	05.03.14	43
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	MG	05.03.15	43
10	QC3	Inspect Powder Coat	CL	05/03/15	43
11	QC5	Inspect work to Step 10 N/A			
12	ST	Identify and Stock	CL	05/03/15	43
13	AC	Cost / part 14.40	SAC	05/03/16	43
14	DC	Close W/O 14.40 Inspect Level 21	HA	05.03.18	43

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	04/04/22

RELEASED

04/04/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

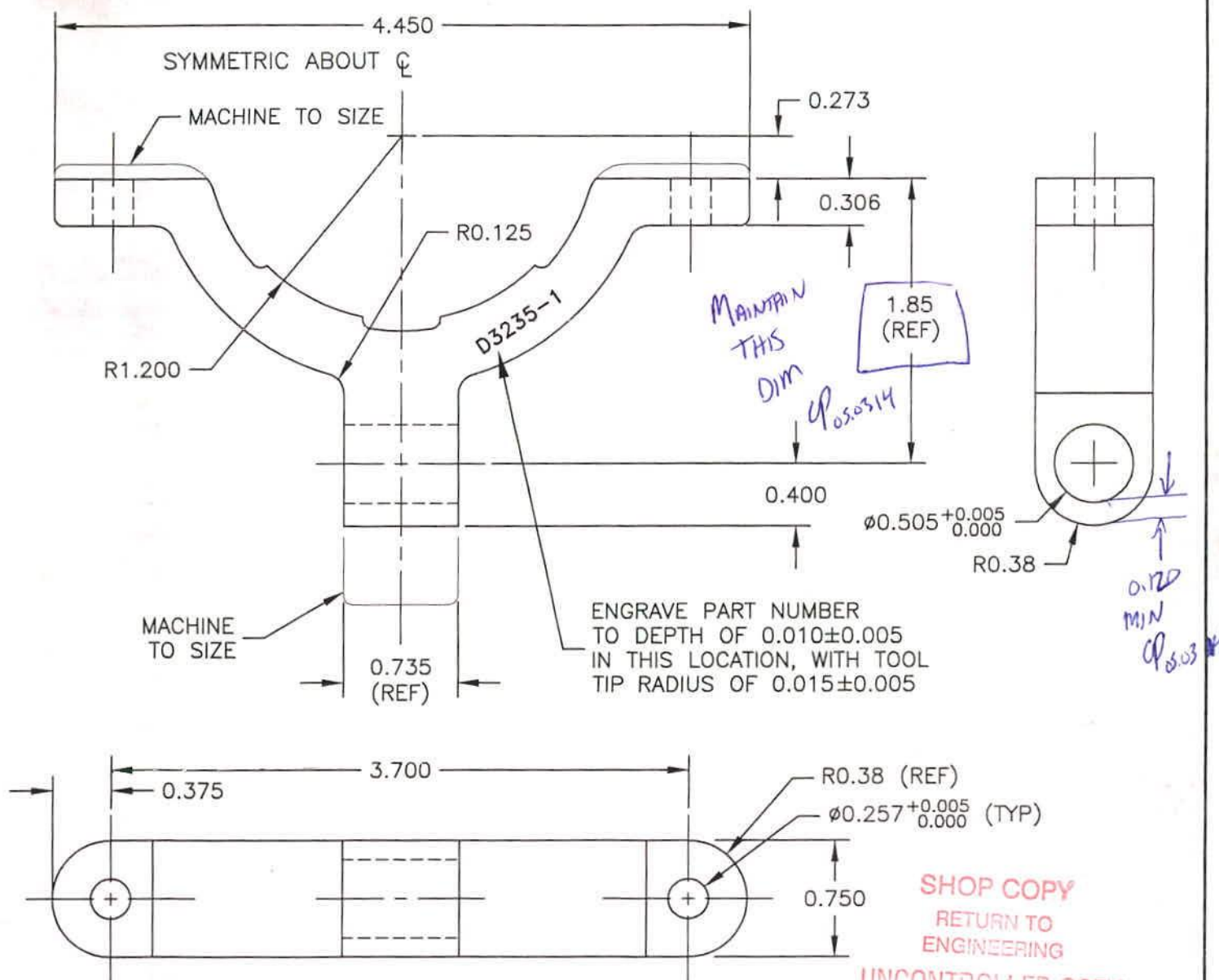
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

DART

DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
040405**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 22123

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Dec 20, 2004
09:28 am

Work Order No : 0022123
Project Name : D3235-1
Project For : WK505
Work Order Type : Main
Main WO Number :
House Part Number : D3235-1
Description : Mounting Lug
Manufactured : Yes
Amount Req'd : 400 u
Amount Done : 0
Start Date : 12-20-04
Est Finish Date : 02-05-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00